



Adhesives Listings

Adhesives	Segment	Initial Tack	Ultimate Adhesion	Minimum Application Temperature	Service Temperature Range <small>(Subject to facestock limitations)</small>	FDA	BgVV	Applications
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Permanent Adhesives

S1010	Papers	Medium	Medium	5°C	-20°C to 80°C	•		A general-purpose permanent, emulsion acrylic adhesive. S1010 adhesive has been developed to give optimum “price performance” factor to its end-users. It adheres well to a number of substrates.
S2000N	Specialty	High	High	0°C	-20°C to 80°C	•	Δ	Excellent performance on a wide variety of flat and curved substrates including packaging materials such as cardboard, plastic films, and PE and PP containers. S2000N labels can also be used successfully on chilled products, dry substrates. Good conversion on rotary and flatbed presses.
S2050	Papers	Very high	High	5°C	-40°C to 70°C			A permanent rubber based adhesive featuring ultra high initial tack and ultimate bond strength, specifically engineered for plastic substrates.
S2090	Papers	High	High	5°C	-20°C to 80°C	•		A general-purpose permanent, emulsion acrylic adhesive.
S2420	Papers	Very High	Very High	5°C	-20°C to 80°C	•		A permanent, emulsion acrylic adhesive featuring ultra-high initial tack and peel adhesion on a wide range of substrates, including low surface energy substrates like HDPE or PP and textured substrates like carton box.
S2492	Papers	Medium	Medium	5°C	-20°C to 80°C	•		A general-purpose permanent, emulsion acrylic adhesive featuring high cohesive strength, which is necessary for LCJ applications.
S4700N	Films	High	High	5°C	-20°C to 80°C	•		A permanent, emulsion acrylic adhesive featuring high initial tack and peel adhesion on a wide range of substrates, including low surface energy substrates like HDPE or PP.
S692N	Films	High	High	5°C	-20°C to 80°C	•	Δ	A premium grade, global adhesive, specially formulated to provide excellent clarity on clear filmic facestocks. S692N features good weatherability, excellent UV resistance and a wide service temperature together with good adhesion performance, even on apolar surfaces.
S6800	Films	Medium	Medium	5°C	-20°C to 80°C	•	Δ	A general-purpose permanent, emulsion acrylic adhesive, specially formulated to provide excellent clarity on clear filmic facestocks.
S6810	Films	High	Medium	5°C	-20°C to 80°C	•	Δ	A general-purpose permanent, emulsion acrylic adhesive, formulated to provide excellent clarity on clear filmic facestocks. S6810 features good weatherability, UV resistance and a wide service temperature.
S333	Films	High	High	4°C	-40°C to 145°C	•		S333 is an excellent, general purpose industrial grade clear adhesive featuring high initial tack, ultimate adhesion and low adhesive bleed. It is designed for use in the electronics industry where very good heat resistance is required.
S700	Specialty	Very High	High	5°C	-20°C to 80°C			A permanent adhesive that is suitable for applications requiring good resistance to UV, drippings and solvents. It features very good initial tack and adhesion to a wide range of substrates.
S727	Specialty	High	Medium	5°C	-54°C to 121°C	•		S727 is a permanent adhesive featuring high initial tack, minimal cold flow, and ultimate bond strength to a wide variety of surfaces.
S8000	Films	High	Medium	5°C	-20°C to 80°C			S8000 is a general purpose industrial grade clear adhesive featuring high initial tack, medium ultimate adhesion, and low adhesive bleed. It is designed for use in the electronics industry where very good heat resistance is required.



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S8005	Films	High	High	5°C	-20°C to 80°C			S8005 is an excellent general purpose industrial grade clear adhesive featuring high initial tack, medium ultimate adhesion, and low adhesive bleed. It is designed for use in the electronics industry where very good heat resistance is required.
S8020	Films	Medium	Medium	5°C	-20°C to 80°C	•	Δ	S8020 is a clear, permanent acrylic adhesive designed for overlaminating films. It exhibits a balance of high cohesive strength and adhesion to low surface-energy substrates. Specifically designed to exhibit excellent wetout characteristics, good yellowing resistance, and excellent clarity.
S814	Specialty	High	Very High	10°C	-40°C to 149°C	•		S814 is a permanent adhesive based on high strength acrylic polymers featuring high initial tack and ultimate adhesion to a wide variety of substrates. Excellent solvent and moisture resistance.
C7501	Specialty	High	Medium	-40°C	-50°C to 90°C	•		A permanent, emulsion acrylic adhesive featuring excellent cold temperature performance. It is ideally suitable for labeling applications whereby application temperature is below freezing point e.g. labeling of chilled products.
S475	Films	High	Medium	-12°C	-40°C to 80°C	•		S475 is a clear adhesive offering high initial tack and cold temperature properties when applied to most packaging films. Features good UV resistance for outdoor use.
S4600	Films	High	Medium	-12°C	-40°C to 149°C	•		S4600 is a clear general purpose permanent adhesive featuring good initial tack and ultimate adhesion to a wide variety of substrates.
S4900	Films	High	Medium	-4°C	-40°C to 93°C	•		S4900 is a clear, general purpose permanent adhesive with good initial tack and ultimate adhesion to a wide variety of substrates. Designed exclusively for industrial labeling applications.
TS79	Specialty	Very High	Very High	0°C	-20°C to 70°C			Specially designed for labelling tyres, rubber goods and very rough substrates. Standard adhesive on Fasson Tyre. Limited conversion speeds: flatbed conversion is recommended. Heat, as used for ink drying, should be avoided.

Removable Adhesives

R423	Papers	Low	Low	-12°C	-40°C to 70°C			A removable adhesive featuring long term removability and excellent die-cutting and stripping characteristics
R100	Specialty	Medium	Low	-20°C	-40°C to 80°C			Features good initial tack and superior removability from a variety of substrates. Excellent low temperature performance. Application to porous substrates or prolonged exposure to UV light may adversely affect clean removability.
LR2	Specialty	Low	Low	-15°C	-30°C to 80°C	•	Δ	The adhesive features good tack and adhesion in combination with superior and clean removability from most substrates. Good UV resistance and long term removability.
SR101	Specialty	Medium	Medium	5°C	-20°C to 80°C			A special purpose removable, acrylic based solvent adhesive. SR101 is a removable acrylic based adhesive with excellent clarity and UV resistance.
R110	Specialty	Low	Low	10°C	-40°C to 93°C	•		R110 is a general purpose removable adhesive with good initial tack. Designed primarily for shelfmarking applications.

FDA Food Contact Status

Adhesive complies with FDA standard (Food and Drug Administration)
 • = Direct food contact onto dry or moist, non-fatty foodstuffs (FDA CFR 175.125)
 Δ = Indirect food contact to foodstuffs (FDA CFR 175.105)

BgVV Food Contact Status

Adhesive complies with BgVV Standards (German Federal Office for Consumer Protection and Veterinary Medicine)
 • = Direct food contact onto dry or moist, non-alcoholic and non-greasy foodstuffs
 Δ = Indirect food contact to foodstuffs (BgVV14)